

Work Order ID 140385

140385

April 5/16

Page 1

December 23, 2015 10:02:32 AM

Item ID: D169-841-015 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: AW169 Lower Cutter
 Start Date: ~~12/23/2015~~ March 11 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 4/5/2016 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: SH 20151223 Run Start *NR1*
 QC: Date: Tooling: Date: Stop *NR2*
 SPC (Y/N): Date:

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D169-841	D								MVS 16-04-01
100	Document Control	0.00	DAS	6					
100	DOCUMENT CONTROL		9-89						
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile and create labels per PPP D169-841-015		CHG002						
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

X2
 DAS
 27
 9-89
 APR 05 2016

X2
 DAS
 6
 9-89
 DAS
 28
 9-89
 MAR 31 2016

X2
 DAS
 27
 9-89
 APR 05 2016

Work Order ID 140385

140385

Page 2

December 23, 2015 10:02:32 AM

Item ID: D169-841-015 Accept *N900040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: AW169 Lower Cutter
 Start Date: 12/23/2015 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 4/5/2016 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____ Run Start *NR1*
 QC: _____ Date: _____ SPC (Y/N): _____ Date: _____ Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
130	Packaging	0.00							
130									
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D169-841-015								
	PPP140381								
140	QC21- Final Inspection - Work Order Release	0.00							
140									
QC	Memo	0.00							
Quality Control									

X2

BAS
27
9-89

APR 05 2016

ML5

APR 05 2016

ML5 APR 05 2016

Picklist Print

December 23, 2015 10:02:40 AM

Page 1

Work Order ID: 140385

140385

Parent Item: D169-841-015

D169-841-015

Parent Item Name: AW169 Lower Cutter

Start Date: 12/23/2015

Required Date: 4/5/2016

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 13-07-17 JLM VERIFIED BY:DD IPP
REV:B 15.07.03 AS PER CHG002 ecn15-595 DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4842-041 *D4842-041* Lower Cutter Assembly MS21042L08 *MS21042L08* Nut		Manufactured	No				Each	0.0000	**	2	141359		DAS 6 28 9-89
		Purchased	No				Each	449.0000	**	10	133922		DAS 6 28 9-89

Location Loc Qty Loc Code

CA 101
m129682 101
GA 18
m133134 18
ST303 287
m133483 287
ST304 43
m128401 32
m131317 11

MS27039-08-24

Purchased No

MS27039-08-24

Screw (MS27039-0824)

Location Loc Qty Loc Code

GA 291
124326 291
ST277 74
125654 74

MAR 31 2016

Picklist Print

December 23, 2015 10:02:40 AM

Page 2

Work Order ID: 140385

140385

Parent Item: D169-841-015

D169-841-015

Parent Item Name: AW169 Lower Cutter

Start Date: 12/23/2015

Required Date: 4/5/2016

Start Qty: 2.00

Required Qty: 2.00

NAS1149FN832P

Purchased

No

Each

4,171.000

20

NAS1149FN832P

Washer

**DAS
28
9-89**

**DAS
27
9-89**

Location

Loc Qty

Loc Code

GA

2339

M133316

16

M133769

2323

ST262

1832

M133709

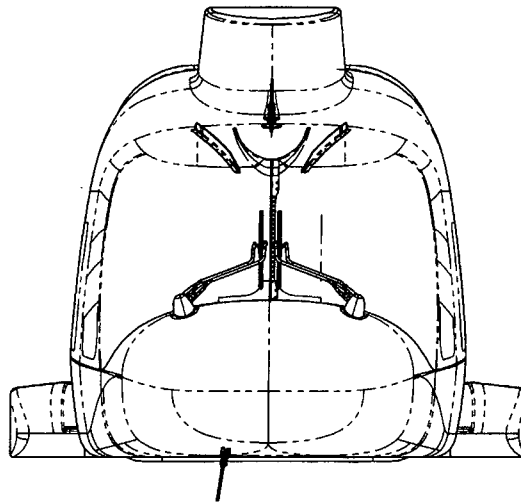
1832

20

**DAS
28
9-89**

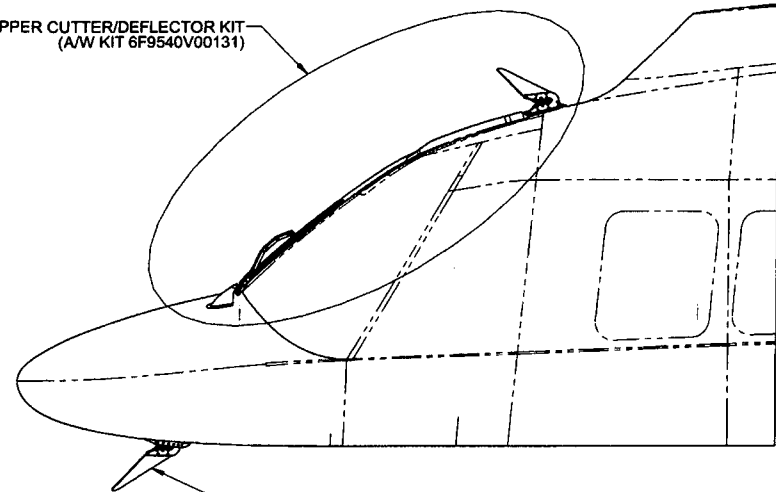
MAR 31 2016

CONFIDENTIAL ONLY



D169-841-011 AW169 CABLE CUTTER SYSTEM

D169-841-013 UPPER CUTTER/DEFLECTOR KIT
(A/W KIT 6F9540V00131)



D169-841-015 LOWER CUTTER KIT
(A/W KIT 6F9540V00231)

QTY -011	QTY -013	QTY -015	DART P/N	DESCRIPTION	AGUSTA WESTLAND P/N
X			D169-841-011	CABLE CUTTER SYSTEM	TBD
1	X		D169-841-013	UPPER CUTTER/DEFLECTOR KIT	6F9540V00131
1		X	D169-841-015	LOWER CUTTER KIT	6F9540V00231
1			D4821-1	WINDSHIELD DEFLECTOR	TBD
1			D4822-1	UPPER DEFLECTOR LH	TBD
1			D4822-2	UPPER DEFLECTOR RH	TBD
1			D4840-041	UPPER CUTTER ASSY	TBD
2			D4857-041	WIPER DEFLECTOR ASSY	TBD
8			MS27039-1-12	SCREW	N/A
TBD			TBD	FASTENERS	N/A
		1	D4842-041	LOWER CUTTER ASSY	TBD
		5	MS21042L08	LOCKNUT	N/A
		5	MS27039-0824	SCREW	N/A
		10	NAS1149FN832P	WASHER	N/A

D	MS27039-0824 WAS MS27039-0819. REFORMAT PARTS LIST	AJS	15.06.12
C	D4857-041 WAS D4857-1 (D4844-1 GASKETS NOW IN D4857 DRAWING). PARTS LIST: MS27039-1-12 QTY WAS 10	AJS	15.05.20
B	ADD D4844-1 GASKET (ZN A8-1) (ZN B6-2, B8-2) ADD MS27039-1-12 SCREW, D4857-1 WAS D4857-041/-042	DW	13.09.23
A	NEW RELEASE	DB	13.07.08
REV.	DESCRIPTION	BY	DATE
DESIGN	DB	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	AJS		
CHECKED	CP	DRAWING NO.	REV. D
MFG. APPR.	JLM	IIN-D169-841	SHEET 1 OF 2
APPROVED	WM	TITLE	SCALE
DE APPR.	DS	AW169 CABLE CUTTER SYSTEM	NTS
DATE	15.06.12	COPYRIGHT © 2013 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	

APPROVED

D